

## **Technical Bulletin**

**Bulletin #: V081809-02** 

Issue Date: August 19, 2009

# Flex Build Procedure Change - Flex Quick Disconnect Applications

#### **Summary**

This bulletin applies to only these FLEX machines:

- Dual turntable models
- Separate table / scale package machines
- Machines with extended masts requiring the mast to ship separate of the base assembly

In an effort to make assembling modular FLEX machines easier for the customer / distributor, we will no longer employ a direct wire method when making wire terminations at the tower-to-base union. We will instead, begin utilizing quick disconnect plugs to make the union connections. This will greatly shorten the assembly time of non standard FLEX machines as well as eliminate incorrect field wiring.

### **Procedure Change**

All new flex machines that have the tower shipped separate from the base assembly will now be equipped with multipin quick disconnect plugs to attach the tower to the base assembly.

Please note: the location of the quick disconnect plugs are dependant upon application. Some applications will have the disconnects on the outside of the machines, while some have the disconnect located internal of the tower.

#### **Instructions to Distributors**

Please note the listed changes for your records and inform your sales and technical staff as to the benefits to both the distributor service network and end users.



Left – Plugging in Quick Disconnect

Right – Latched Quick Disconnect



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